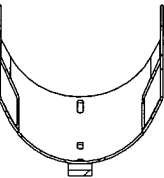
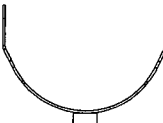


D4366-041 FWD WEARPLATE ASSY

D4366-043 AFT WEARPLATE ASSY



VIEW A-A
C5-2

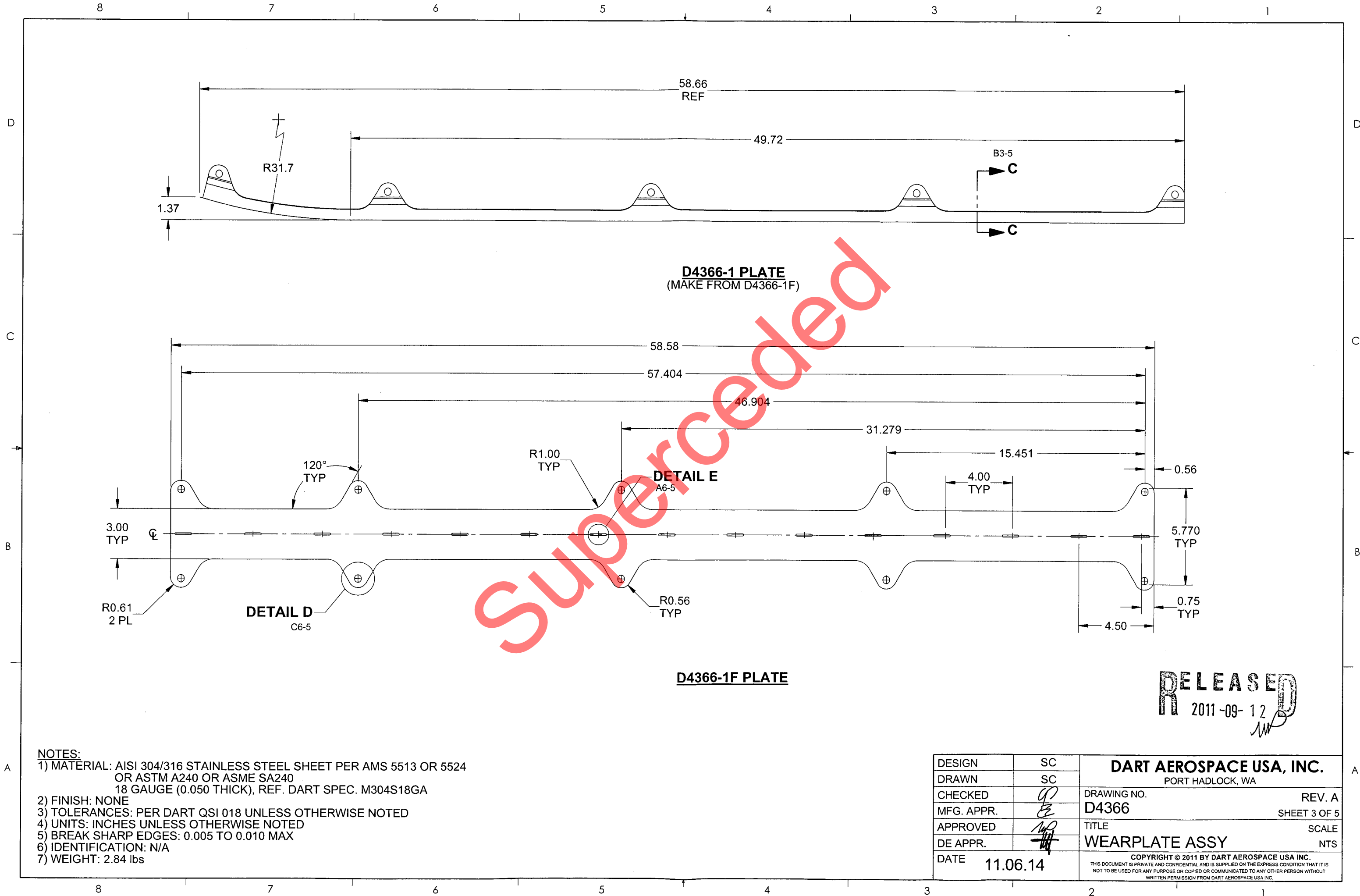


VIEW B-B
C1-2

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4366-04X" PER QSI 044 6.1
 - 7) WEIGHT: D4366-041 = 5.30 lbs; D4366-043 = 6.56 lbs
 - 8) WELDING: PER QSI 004
 - 9) 2059B HARDCOAT WELD, 0.19 THICK X 0.50 WIDE, FLUSH WITH D4367-X BAR ON ALL 3 SURFACES
 - 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH A LAYER OF PLUS ONE ROCKGUARD 4714, 0.020-0.040 THICK
 - 11) TRANSFER DRILL $\varnothing 0.188$ HOLES FROM D4367-X BAR TO D4366-X WEARPLATE AFTER WELDING
 - 12) FILL TOOLING HOLE WITH WELD ONE PLACE ONLY

RELEASED
2011-09-12
[Signature]

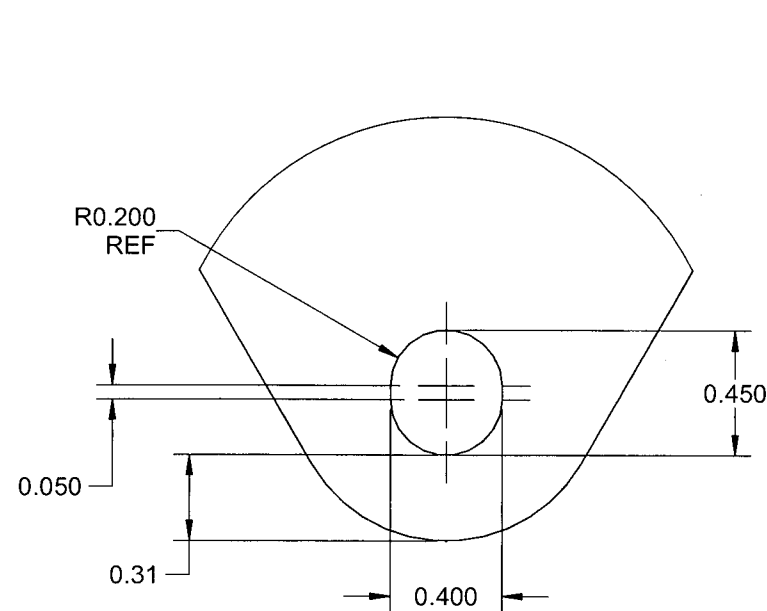
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DRAWN	SC		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4366	SHEET 2 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEARPLATE ASSY	NTS
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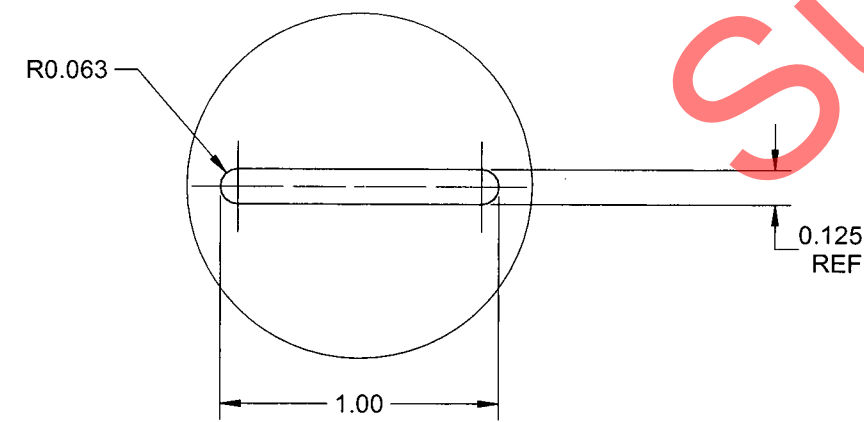
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 18 GAUGE (0.050 THICK), REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.84 lbs

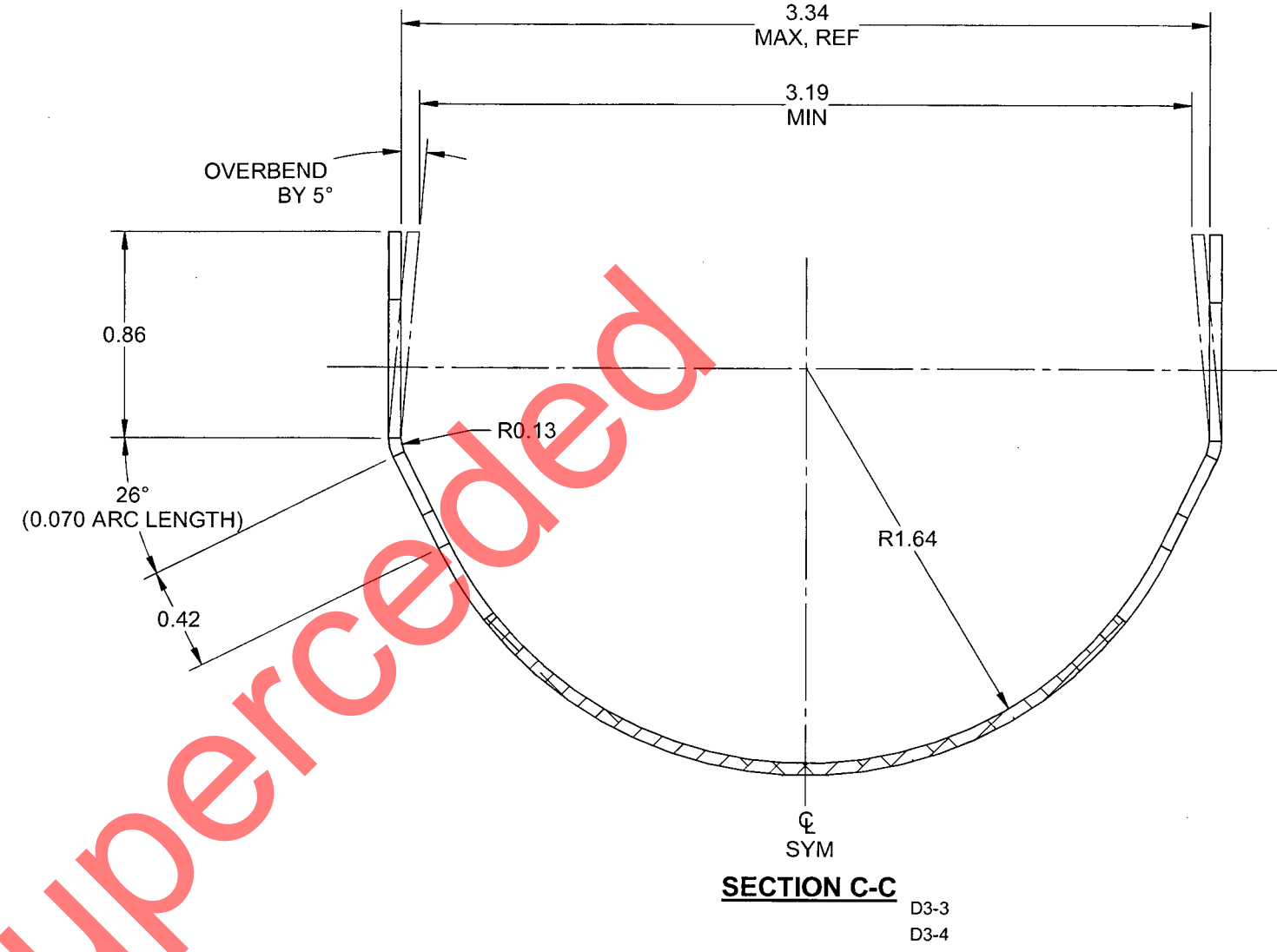
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MFG. APPR.	<i>EE</i>	D4366	SHEET 3 OF 5
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	WEARPLATE ASSY	NTS
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DETAIL D
SLOT DETAIL TYP
B6-3
B5-4



DETAIL E
SLOT DETAIL TYP
B5-3
B4-4



SECTION C-C
D3-3
D3-4

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2011-09-12

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MFG. APPR.	<i>[Signature]</i>		SHEET 5 OF 5
APPROVED	<i>[Signature]</i>	TITLE WEARPLATE ASSY	SCALE NTS
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